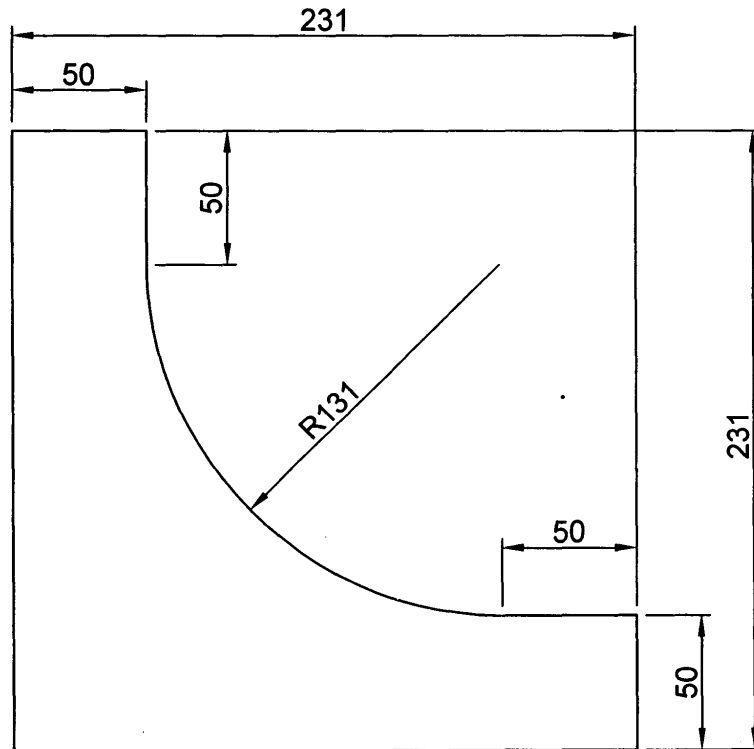


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1) MATERIAL: SELF ADHESIVE VINYL FASCAL 400R OPAQUE MATT (REMOVABLE)

UNCONTROLLED

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL	SURFACE ROUGHNESS																					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)																																										
			PRODUCT	DMRC RS9																																												
			REF DRG																																													
			MATERIAL	VINYL FASCAL 400R																																												
			HEAT TREAT.		APPD																																											
			SURFACE TREAT.		REVD																																											
			TITLE	WINDOW TAPE OUTSIDE										CHKD																																		
														DRWN																																		
														SCALE		SHEET	OF	Wt.(Kg)																														